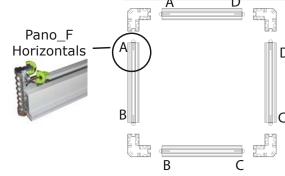
Panoramic Frame) Component - Pano_Counter A

Frame Assembly

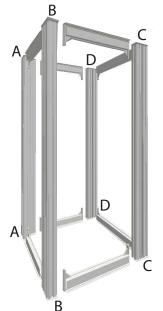
Parts -	total # of pieces	Pano_L-Frame	Pano_I-Frame	Pano_F-Frame
Pano_L-Frame Pano I-Frame	1	5		Horizontals
Pano_F-Frame - Top	<i>3</i> ∕I			
	4			8
Pano_F-Frame - Bottom W:17.3" D:17.3" H:39.5"	4			
W.17.5 D.17.5 11.59.5			1010101	

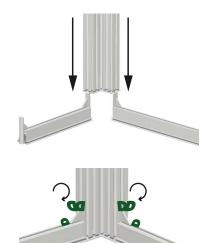
Note: Frame connection points are labeled with letters. Graphic installation points are identified with numbers.

Step 1 - Arrange bottom Pano_F horizontal sections in place according to frame detail. Corner connectors will already be in place and sections will be labeled with a single letter at each end.

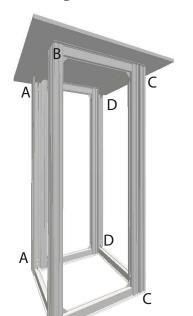


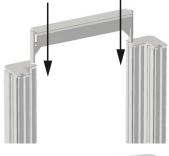
Step 2 - Place assembled vertical posts down onto corner connector on horizontal section. Do one wall or section at a time. Tighten D screws on vertical posts.





Step 3 - Top horizontal posts will have the same labels as the bottom horizontals with corner connectors attached. Slide top extrusion connectors down onto tops of vertical posts. Tighten D screws on vertical posts.

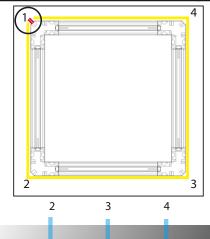




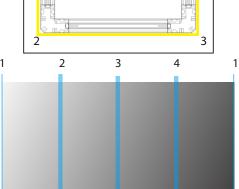


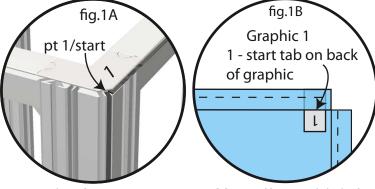


Step 5 - Counter top has cleats that align with inside edge of frame. Center and set in place.

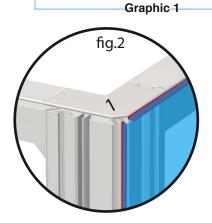


Note: Frame connection points are labeled with letters. Graphic installation points are identified with numbers.

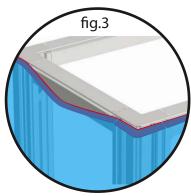




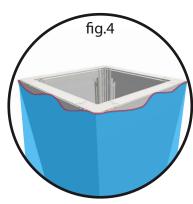
Step 1 - Identify start point on top of frame (fig. 1A, label-1) and graphic top left corner with start tab (fig. 1B, shown in blue).



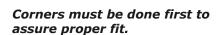
Step 2 - Insert 1 Top corner of graphic and welt into top groove of L vertical post at point 1. Align welt on left with vertical groove, insert a few inches. See fig. 2

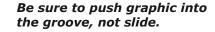


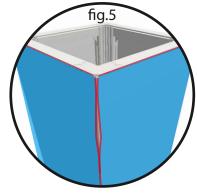
Step 3 - Align corner 2 of graphic with corner 2 on frame. Continue aligning corners around frame to final stop point.



Step 4 - Work in top welt between corners from center out to corners making sure graphic is evenly distributed.

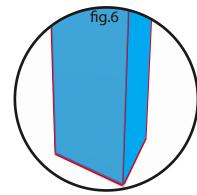






Step 5 - Insert welt in vertical grooves between top and bottom corners.

Work from middle out making sure graphic is evenly distributed.



Step 6 - Follow steps 1-5 for bottom of graphic.

